

## **BMW F800S/ST**

### **Contents:**

1 x M6 x 30mm button head bolt  
2 x M6 plastic washers  
1 x Nyloc nut  
1 x M6 x 12mm hex head bolt  
1 x steel collar  
M6 shake proof washer

### **Fitting instructions:**

Remove the top belt guard by undoing the two mountings and unclipping from other plastic parts.

Remove the plastic swing arm cover which fits on top of the swing arm under the belt by removing the two remaining bolts.

Next remove the lower belt guard by removing bolt and unclipping from the remaining plastic parts.

Remove bolt which fits through the remaining plastic parts and through the swing arm (see picture 1) and replace with the M6 x 30mm button head bolt with M6 plastic washer provided.

Raise your bike off the ground using paddock stand, jack etc and remove the rear wheel and exhaust can.

Feed the hugger into position so that the bracket sits on top of the swing arm with the lower tab of the bracket going into the longer bolt previously fitted under the swing arm.

Next you will need to drill a 9mm hole through the existing mounting holes of both the top belt guard and the plastic swing arm cover which fits under the belt. The mountings to be drilled are the ones that fit into the mounting point that is the front mounting point on the bracket above the swing arm (see picture 2)

Now slide the plastic swing arm cover back into position fitting **on top** of the bracket (make sure the locating pin of the plastic cover fits into the slot in the swing arm. (Picture 3 shows locating pin)

Re-fit the belt guard. The steel collar provided should fit through the holes drilled out, and through the mounting hole in the bracket. Use the original bolt with the M6 shake proof washer to loosely fit this mounting. Make sure all the molded clips on the belt guard re-clip

into the plastic swing arm cover. Picture 4 shows how the upper chain guard should fit into the plastic swing arm cover

Next fit the M6 x 12mm hex head bolt with M6 plastic washer provided to the rear mounting point of the plastic swing arm cover and the bracket and loosely tighten. Also re-fit the original bolt to the front mounting point of the plastic swing arm cover and the remaining existing bolt to the top belt guard.

Re-fit the lower belt guard using original fixings.

Fit M6 nyloc nut provided to the lower mounting point on the bracket. (Make sure the bolt is tight before doing this)

Tighten all mounting points fully.

Re-fit the wheel and exhaust can and check alignment.

Check all fixings periodically.



Picture 1



Picture 2



Picture 3



Picture 4