‘HUGGY’ Hugger Extension. *Please Read Carefully !*

Kit Contents

1 x ABS Plastic Extension moulding, 1 x Sachet containing an alcohol wipe & 1 x square of sandpaper.

Please note, some adhesives will not work on polypropylene, this includes some adhesives specifically made for plastic, please check before use to save disappointment.
Recommended adhesives for this application are MS (Modified Saline) polymer silicone glues
e.g. Sikaflex 11 FC or Tiger Seal.
Alternatively you may like to purchase a tube of our own Pyramid ‘No Screws’ Glue which can be found on www.pyramid-plastics.co.uk – enter 08012 in the search box.

Work in a warm environment (minimum 12 degrees) to enable your glue to cure well. You will need to have appropriate clamps to hold the parts together during the initial curing which will take around four hours - Full bond strength takes 24 hours.

- Key both surfaces using sand paper provided.
- Clean both surfaces thoroughly with warm soapy water then dry.
- Wipe the face of the guard and the extension piece with the alcohol wipe provided.
- With the glue applied allow the part to rest for 4 minutes before assembly. This will allow the curing process to be initiated.
- Assemble the two pieces and press firmly together over the entire surface.
- Apply clamps to hold the parts together. A minimum of three will be required.
- ***It is important to ensure the two outer corners are well bonded. DO NOT BE TEMPTED TO ADJUST OR TEST THE BOND DURING THE CURING PROCESS. THIS CAN CAUSE A FAILURE TO BOND!***
- After 24 hours the part can be re-assembled on the bike.

Excess Adhesive? Use a sharp blade at the joint of the two components. The excess can then be peeled away.