

Fitting Kit

R1200 GS Hugger Fitting Instructions

Part # 074050

Designed to fit all years with standard tyres

2 x M6 x 25 Countersunk Socket Screw
2 x M6 'Special' Aluminium Countersunk Washer
2 x M8 'Special' Hexagonal Castlehead Spacer Bolt
2 x M8 Flat Washer

THIS HUGGER CAN BE FITTED WITH OR WITHOUT THE ORIGINAL BMW SPLASH GUARD

WHEN FITTING THE HUGGER IT WILL BE NECESSARY TO CUT AWAY 30mm FROM THE BOTTOM END OF THE ORIGINAL BMW SHOCK ABSORBER PLASTIC SHIELD. - ALTERNATIVELY TO REMOVE IT COMPLETLEY (3 X M6 BOLTS AT THE TOP)

THIS AVOIDS POSSIBLE CONTACT WITH THE HUGGER WHEN THE SUSPENSION IS HEAVILY COMPRESSED

- Remove original BMW splash guard (three bolts)
- Remove front caliper bolt using T45 torx. Loosely fit M8 Castlehead spacer bolt - **no washer required**
- Remove rear caliper bolt

When the original BMW splash guard is NOT going to be re-fitted

- The BMW spacer bracket behind the top mounting bolt of the original BMW splash guard is removed.
- Fit the M8 Castlehead spacer bolt with **BOTH** flat M8 washers supplied in the fitting kit. (*these washers compensate for the thickness of the removed BMW spacer bracket*)

When original BMW splash guard WILL be re-fitted (*see also note bottom of page*)

- The BMW spacer bracket is left in place and the M8 Castlehead spacer bolt is fitted **WITHOUT** a washer.
- Fully tighten both Castlehead spacer bolts – 16mm spanner
- The Hugger can now be attached using the two special aluminium countersunk washers and M6 x 25mm countersunk socket screws provided.
(It is recommended that thread lock such as 'Loctite' is used)
- When tight have a good look to check for clearance all round between Hugger and tyre

Important Note: If you are re-fitting the original BMW splash guard fit and **FULLY TIGHTEN** the top and bottom bolts **BEFORE** fitting the middle bolt