

# Fazer 1000 Bellypan

2 x lazer cut brackets
2 x frame mounted brackets
4 x M6 flat washers
4 x M6 x 20 button head bolts
4 x M6 nyloc nut
2 x jubilee clips

1. Remove left and right side top engine mounting bolts.
2. Attach left and right dog leg brackets (as marked) so they sweep forward and the mounting tab points inward. **PIC 1**
3. Place left rear frame mounted bracket on the bend in the frame and attach using jubilee clip, again do not fully tighten at this point. **PIC 2**
4. Place right rear frame mounted bracket just before weld by the oil check window and attach using jubilee clip. Do not fully tighten at this point. **PIC 3**
5. Attach front of belly pan first using 2 x M6 x 20 button head bolts and adjust rear frame mounted brackets so the holes in belly pan line up with holes in brackets. Fully tighten all bolts on belly pan but only nip tight jubilee clips at this point.
6. Adjustment can now be made on rear brackets to achieve an even clearance between belly pan and frame by rotating the bracket. When even clearance is achieved fully tighten jubilee clips.

## NOTE:

**Jubilee clips can be inverted so that they need tightening from underneath. This makes them less visible. However, pipe will need pushing in to allow for head of jubilee clip.**

