



BMW F800S / ST 2006 – 2012 Fairing Lower

Fitting Kit:

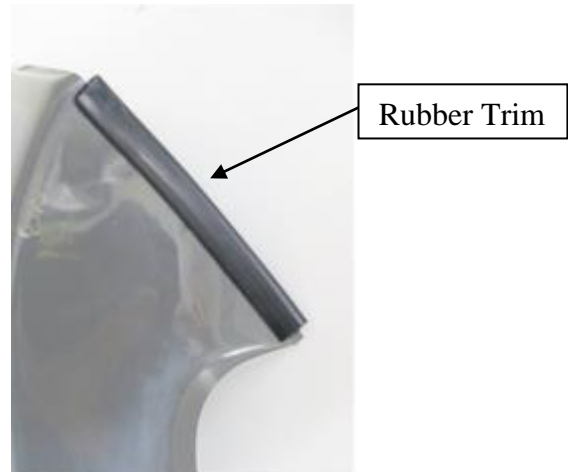
Front belly-pan bracket
Rear belly-pan bracket
Central bracket
6 x M6 x 16mm flange headed bolts
6 x M5 x 16mm flange headed bolts
4 x M6 nyloc nuts
2 x M6 large plastic washers
2 x M6 lug nuts
2 x M10 x 35mm bolts
2 x M10 nyloc nuts
2 x M10 shake proof washers
3 x M10 steel washer
2 x M10 x 20mm socket cap bolts
2 x M8 x 20mm hex head bolts
2 x rubber trim
2 x BMW badge

Fitting instructions:

1. Remove original side panels, brackets and indicators.
2. Remove exhaust can.
3. Fit rear belly-pan bracket using 2 x M10 x 35mm bolts with M10 nuts and M10 shake proof washers. Three M10 steel washers should be placed inside the recess where the left hand side of the bracket mounts (see picture) Bracket should mount on the inside of each mounting point. (don't fully tighten until belly-pan is in place)



4. Fit front belly-pan bracket using 2 x M10 x 20mm socket cap bolts.
5. Fit central bracket using 2 x M8 x 20mm hex head bolts, with 2 x M6mm lug nuts clipped to each side mounting.



6. Offer the belly-pan up to the brackets and fix front bracket using 2 x M6 x 16mm flange headed bolts with 2 x M6 Nyloc nuts.
7. Fix rear bracket mountings using 2 x M6 x 16mm flange headed bolts.
8. Fix indicators to side panels using original parts.
9. Fit rubber trim to top rear edge of lowers. (see pic above)
10. Offer up side panels and fit top faring mountings using M5 x 16mm flange headed bolts.
11. Fix center bracket mounting using M6 x 16mm flange headed Bolts.
12. Fit lower mounting point by positioning the secure bolt through the slot in the belly-pan and use large M6 plastic washer on the inside of the belly-pan then use the two remaining Nyloc nuts (These do not need to be fully tightened, only enough to feel them bite)
13. Re-wire indicators and check.
14. Check all fixings are tight, (**remember rear belly-pan bracket was left loose**).
15. Re-attach exhaust can.
16. Check all fixings periodically.

Visit our Youtube channel www.youtube.com/pyramidplastix to find a video walkthrough of fitting these fairing lowers.