

'HUGGY' Hugger Extension. Please Read Carefully!

Kit Contents

1 x ABS Plastic Extension moulding & 1 x Sachet of alcohol wipe.

Recommended adhesive for this application: any MS polymer silicone glue eg. Sikaflex 11 FC or Tiger Seal

Work in a warm environment (minimum 12 degrees) to enable your glue to cure well. You will need to have appropriate clamps to hold the parts together during the initial curing which will take around four hours - Full bond strength takes 24 hours.

- Thoroughly clean and dry the face of the guard.
- Wipe the face of the guard and the extension piece with the alcohol wipe provided.
- With the glue applied allow the part to rest for 4 minutes before assembly. This will allow the curing process to be initiated.
- Assemble the two pieces and press firmly together over the entire surface.
- Apply clamps to hold the parts together. A minimum of three will be required.
- It is important to ensure the two outer corners are well bonded. DO NOT BE TEMPTED TO ADJUST OR TEST THE BOND DURING THE CURING PROCESS. THIS CAN CAUSE A FAILURE TO BOND!
- After 24 hours the part can be re-assembled on the bike.

Excess Adhesive? Use a sharp blade at the joint of the two components. The excess can then be peeled away.